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Alfa Romeo 147 1.6 2004-11
Engine code: 321.03

Camshaft drive

11481

Replacement intervals

- 08.07- annual mileage less than 12 000 miles/20 000 km
- 08.07- annual mileage more than 12 000 miles/20 000 km

Check For Engine Damage

Repair Times - hrs

Special Tools

Special Precautions

Removal

Installation

Installation

1. Ensure crankshaft at TDC on No.1 cylinder. Use dial gauge [5].
2. Hold camshaft sprockets. Except 147: Use tool Nos.1.822.155.000 & 1.822.146.000. 147: Use tool Nos.1.822.156.000 & 1.822.146.000 [9] & [10]. Slacken bolt(s) of each camshaft sprocket.
3. Except 147: Remove third bearing cap from each camshaft [11] & [12].
4. 147: Remove second inlet camshaft bearing cap and third exhaust camshaft bearing cap [16] & [17].
NOTE: Mark bearing caps before removal for identification.
5. Fit locking tools in place of bearing caps [11] & [12] or [16] & [17].
 - 1.4: Tool No.1.825.042.000.
 - 1.6: Tool No.1.870.797.000 or No.1.870.734.000.
 - 1.8: Tool No.1.825.041.000.

NOTE: Ensure locking tools aligned with respective cam profiles to prevent damage. Before fitting belt ensure camshaft sprockets turned fully clockwise.

6. Fit timing belt in anti-clockwise direction, starting at crankshaft sprocket. Ensure directional arrows point in direction of rotation.
7. Ensure marks on belt aligned with marks on sprockets [6] & [7].
8. Tension timing belt to maximum. Use tool No.1.822.149.000 [13].

F1 F2 F5 F7 F8 Ctrl+F4

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